

TAKERNG PINEAPPLE INDUSTRIAL CO.,LTD.

QUALITY CONTROL DEPARTMENT	PRODUCT SPECIFICATION	DocNo. SP-03-QC-015
		Rev.No. 7
		Eff.Date 12/06/10
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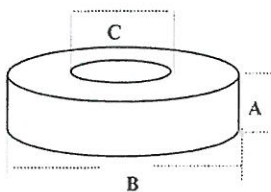
PRODUCT CODE	SSL 6T	CAN SIZE 603x700	<input type="checkbox"/> POWDER
			<input type="checkbox"/> NORMAL LID
PRODUCT NAME	108 OZ. Canned Pineapple Standard Slices (60-70 Rings) in Light Syrup		
CUSTOMER NAME	General	BRAND NAME	As customer requirement

QUALITY OF PRODUCT

Drain Weight (g.)	1790 (minimum)	pH	3.50 - 4.20
Net Weight (g.)	3050 (minimum)	Media	Light syrup
Vacuum (in.Hg)	5 - 15	Brix	14-17
%Acidity	0.35 - 0.65	Count	60-70
Shelf life	24 month from production date	GMOs	none
Foreign material	none	Allergens	none
Pesticide and Herbicide	According to EU Regulation	Blemishes	Not more Than 12.5% by count
Core	Not more Than 7% by drain weight	Excessive Trim	Not more Than 7.5% by count
Flavour	Normal flavour and odour free from flavours or odours foreign to the product.		
Color of pineapple	Normal for the varietal type, White radiating streaks may be present.		
Texture	Reasonably good texture, reasonably compact in structure and the product are fairly free from porosity.		
Microbiological	- <i>Staphylococcus aureus</i> <i>Less than 10 CFU/g.</i> - <i>Salmonella sp.</i> <i>Not detected/25 g.</i> - <i>E. coli.</i> <i>Less than 3 MPN/g.</i>		
Contaminants	- Lead (Pb) 0.1 mg/kg.(max) - Arsenic (As) 2 mg/kg.(max) - Tin (Sn) 200 mg/kg.(max) - Zinc (Zn) 100 mg/kg.(max) - Cadmium (Cd) 0.05 mg/kg.(max) - Copper (Cu) 20 mg/kg.(max) - Mercury (Hg.) 0.02 mg/kg.(max)		
% Ingredient	Packaging		
Pineapple 58.69%	Can type	Tinplate steel (3P Beaded can)	
Water 24.91%	Body (In:Ex)	Tinplate : Tinplate	
Sugar 16.00%	End (In:Ex)	Gold epoxy phenolic : Clear Epoxy phenolic	
Citric acid 0.40%			

Diameter of fresh fruit size 73 mm.

Dimension of fruit after process



- A = 8-10
- B = 66-68
- C = 25-28

C. Nator

QUALITY CONTROL MANAGER

Approve by (Buyer).....

"Please sign and return to takerng pineapple industril co.,Ltd.

TAKERNG PINEAPPLE INDUSTRIAL CO.,LTD.

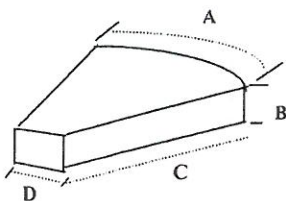
QUALITY CONTROL DEPARTMENT	PRODUCT SPECIFICATION	DocNo.	SP-03-QC-020
		Rev.No.	10
		Eff.Date	07/10/11
		page	1/1

PRODUCT CODE	PL T	CAN SIZE 401x411	<input type="checkbox"/> E.O.E LID	<input type="checkbox"/> POWDER
			<input type="checkbox"/> NORMAL LID	
PRODUCT NAME	30 OZ. Canned Pineapple pieces (1/16 cut) in Light Syrup			
CUSTOMER NAME	General	BRAND NAME	As customer requirement	

QUALITY OF PRODUCT

Drain Weight (g.)	490 (minimum)	pH	3.50 - 4.20
Net Weight (g.)	850 (minimum)	Media	Light syrup
Vacuum (in.Hg)	5 - 15	Brix	14-17
%Acidity	0.35 - 0.65	Count	220-260
Shelf life	24 month from production date (at ambient Temperature)	GMOs	none
Foreign material	none	Allergens	none
Pesticide and Herbicide	According to EU Regulation	Blemishes	Not more Than 12.5% by count
Core	Not more Than 7% by drain weight	Excessive Trim	Not Applicable
Flavour	Normal flavour and odour free from flavours or odours foreign to the product.		
Color of pineapple	Normal for the varietal type, White radiating streaks may be present.		
Texture	Reasonably good texture, reasonably compact in structure and the product are fairly free from porosity.		
Ununiformity of size and shape	Not more Than 12% by drain weight		
Microbiological	- <i>Staphylococcus aureus</i>	Less than 10 CFU/g.	
	- <i>Salmonella sp.</i>	Not detected/25 g.	
	- <i>E. coli.</i>	Less than 3 MPN/g.	
Contaminants	- Lead (Pb) 0.1 mg/kg.(max)	- Arsenic (As) 2 mg/kg.(max)	
	- Tin (Sn) 200 mg/kg.(max)	- Zinc (Zn) 100 mg/kg.(max)	
	- Cadmium (Cd) 0.05 mg/kg.(max)	- Copper (Cu) 20 mg/kg.(max)	
	- Mercury (Hg.) 0.02 mg/kg.(max)		
% Ingredient	Packaging		
Pineapple 57.65%	Can type	Tinplate steel (3P Beaded can)	
Water 25.95%	Body (In:Ex)	Tinplate : Tinplate	
Sugar 16.00%	End (In:Ex)	Gold epoxy phenolic : Clear Epoxy phenolic	
Citric acid 0.40%	EOE (In:Ex)	Gold epoxy phenolic/Organosal : Clear epoxy phenolic/Epoxy amino	

Diameter of fresh fruit size 80,83 mm.



Dimension of fruit after process

- A = 13-16
- B = 8-10
- C = 22-26
- D = 5-8

Natam-Jal

QUALITY CONTROL MANAGER

Approve by (Buyer).....

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