

Hong Kong Government Recognized Service Supplier Approved Laboratory of The Woolmark Company

Members of :

American National Standards Institute American Society for Testing and Materials British Standards Institute Hong Kong Association for Testing, Inspection and Certification Limited

Date:

Jan 09, 2015

Pass

Hong Kong Toys Council

Test Report Number: HKGH01732553

Applicant: KNIGHTSBRIDGE PME LTD

23 RIVERWALK RD BRIMSDOWN ENFIELD EN3 7QN UNITED KINGDOM

Attn: JOCELYN BALUBAR

Submitted sample said to be

Item Name : Aluminium Plunger Cutter

Reference No. : MH150, FB140

Quantity : 1 set Country of Origin : China

Conclusion:

The submitted sample was tested under the following requirements requested by the applicant, subject to the information stated in the remark and attached page(s) for details:

Requirement European Commission Regulation No. 10/2011 and Regulation No. 1935/2004 Result Pass

- Overall migration test

(2) European Commission Regulation No. 10/2011 Annex II and Regulation No. 1935/2004 - Specific migration of heavy metal content

(3) Council of Europe Resolution CM/Res (2013) 9 on Metals and Alloys used in Food Pass

Contact Materials and Articles
- Migration of Metal Content

- Migration of Metal Content

For and on behalf of:

Intertek Testing Services HK Ltd.

Angel Y.F. Cheung Vice President

Page 1 of 5

Intertek Testing Services Hong Kong Ltd.



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(1) **Overall Migration Test**

Test method: Commission Regulation (EU) No. 10/2011, 82/711/EEC, 85/572/EEC and its amendment.

Condition of contact in actual use:

Temperature : ≤40°C Time: ≤30 minutes

II. Test results:

Tested	Results (mg/dm²)		
component	3% (w/v) acetic acid	50% (v/v) ethanol	Fatty food simulant
(1)	<1	2	<1
Limit (mg/dm²)	10	10	10

Tested Component: (1) Black plastic (Plunger) (HIPS).

Date sample received: Nov 27, 2014 and Dec 24, 2014

Testing period: Nov 27, 2014 to Jan 02, 2015

(2)Specific Migration of Heavy Metal Test

Test method: Commission Regulation (EU) No. 10/2011, 82/711/EEC, 85/572/EEC and its amendment

and EN13130-1

Condition of contact in actual use: 1

> Temperature : ≤40°C Time: ≤30 minutes

II. Test results:

Food simulant: 3% (w/v) acetic acid

Tested			Re	sults in mg/k	g		
component	Barium	Cobalt	Copper	Iron	Lithium	Manganese	Zinc
(1)	<0.1	< 0.03	<1	<5	<0.1	<0.1	<5
Limit (mg/kg)	1	0.05	5	48	0.6	0.6	25

Tested Component: (1) Black plastic (Plunger) (HIPS).

Date sample received: Nov 27, 2014 and Dec 24, 2014

Testing period: Nov 27, 2014 to Jan 02, 2015

Page 2 of 5



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(3)Migration of Metal Content

Council of Europe Technical Guide on Metals and alloys used in food contact Test method:

materials and Articles.

Food simulant	Temperature	Time
0.5% citric acid	40°C	30 minutes

Element	Sum of results obtained from 1 st & 2 nd migration (mg/kg)	Limit (mg/kg)
	(1)	
Aluminium (Al)	< 0.1	35
Antimony (Sb)	< 0.01	0.28
Arsenic (As)	< 0.001	0.014
Barium (Ba)	< 0.1	8.4
Beryllium (Be)	< 0.001	0.07
Cadmium (Cd)	< 0.001	0.035
Chromium (Cr)	< 0.1	1.75
Cobalt (Co)	< 0.01	0.14
Copper (Cu)	< 0.1	28
Iron (Fe)	< 5	280
Lead (Pb)	< 0.01	0.07
Lithium (Li)	< 0.02	0.336
Manganese (Mn)	< 0.1	12.6
Mercury (Hg)	< 0.001	0.021
Molybdenum (Mo)	< 0.01	0.84
Nickel (Ni)	< 0.01	0.98
Silver (Ag)	< 0.02	0.56
Thallium (TI)	< 0.0001	0.0007
Tin (Sn)	< 5	700
Vanadium (V)	< 0.005	0.07
Zinc (Zn)	< 1	35



Intertek Testing Services Hong Kong Ltd. 2/F., Garment Centre, 576 Castle Peak Road, Kowloon, Hong Kong.



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Element	Result obtained from 3 rd migration in mg/kg	Limit in mg/kg
	(1)	
Aluminium (Al)	< 0.1	5
Antimony (Sb)	< 0.01	0.04
Arsenic (As)	< 0.001	0.002
Barium (Ba)	< 0.1	1.2
Beryllium (Be)	< 0.001	0.01
Cadmium (Cd)	< 0.001	0.005
Chromium (Cr)	< 0.1	0.250
Cobalt (Co)	< 0.01	0.02
Copper (Cu)	< 0.1	4
Iron (Fe)	< 5	40
Lead (Pb)	< 0.01	0.010
Lithium (Li)	< 0.02	0.048
Manganese (Mn)	< 0.1	1.8
Mercury (Hg)	< 0.001	0.003
Molybdenum (Mo)	< 0.01	0.12
Nickel (Ni)	< 0.01	0.14
Silver (Ag)	< 0.02	0.08
Thallium (TI)	< 0.0001	0.0001
Tin (Sn)	< 5	100
Vanadium (V)	< 0.005	0.01
Zinc (Zn)	< 1	5

Tested Component: (1) Aluminium (Cutter) (Aluminium).

Date sample received : Nov 27, 2014 Testing period : Nov 27, 2014 to Jan 02, 2015



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End of report

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